

Date: Thursday, 6/15/2006 1:41:25 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	LOCK PLATE
Job Number	27556A		
Estimate Number	10332		
P.O. Number	N/A	Part Number	D2534
This Issue	6/15/2006	S.O. No.	N/A
Prsht Rev.	NC	Drawing Number	D2534 REV D
First Issue	N/A	Project Number	N/A
Previous Run	26406A	Drawing Revision	D
Written By	<i>See comment below</i>		
Checked & Approved By	<i>JLM 06-06-07</i>		
Comment	Est Rev:A New Issue	05-11-07	JLM
Qty:	51	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING Comment: PURCHASING Order (2) D2534 per (1) D2530 Issue P/O _____ Email or ship DXF file to vendor Laser cut D2534 flat pattern per Dwg D2534 Material release note required <i>MATERIAL: 304 SS .125" THK. (M304(S116A)) (.045 SF) Batch: M7P06 M6789</i>
2.0	D2534F	WATER JET Lock Plate Comment: Qty.: 2.0000 Each(s)/Unit Total: 80.0000 Each(s) Lock Plate Deburr <i>m.f. 06/06/30. SAD 06:06:22 S1</i>
3.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached <i>N/A</i>
4.0	QCB 2	DIMENSIONAL CHECK Comment: Inspect dimensions per template D2534-T1 <i>SAD 06:06:22 S1</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr <i>M.F. 06/14/30. S1</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/08/03

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK PLATE

Job Number: 27556A

Part Number: D2534

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS

M 06/07/06 551

7.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

A 06/08/03

Job Completion



C 06/08/03

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

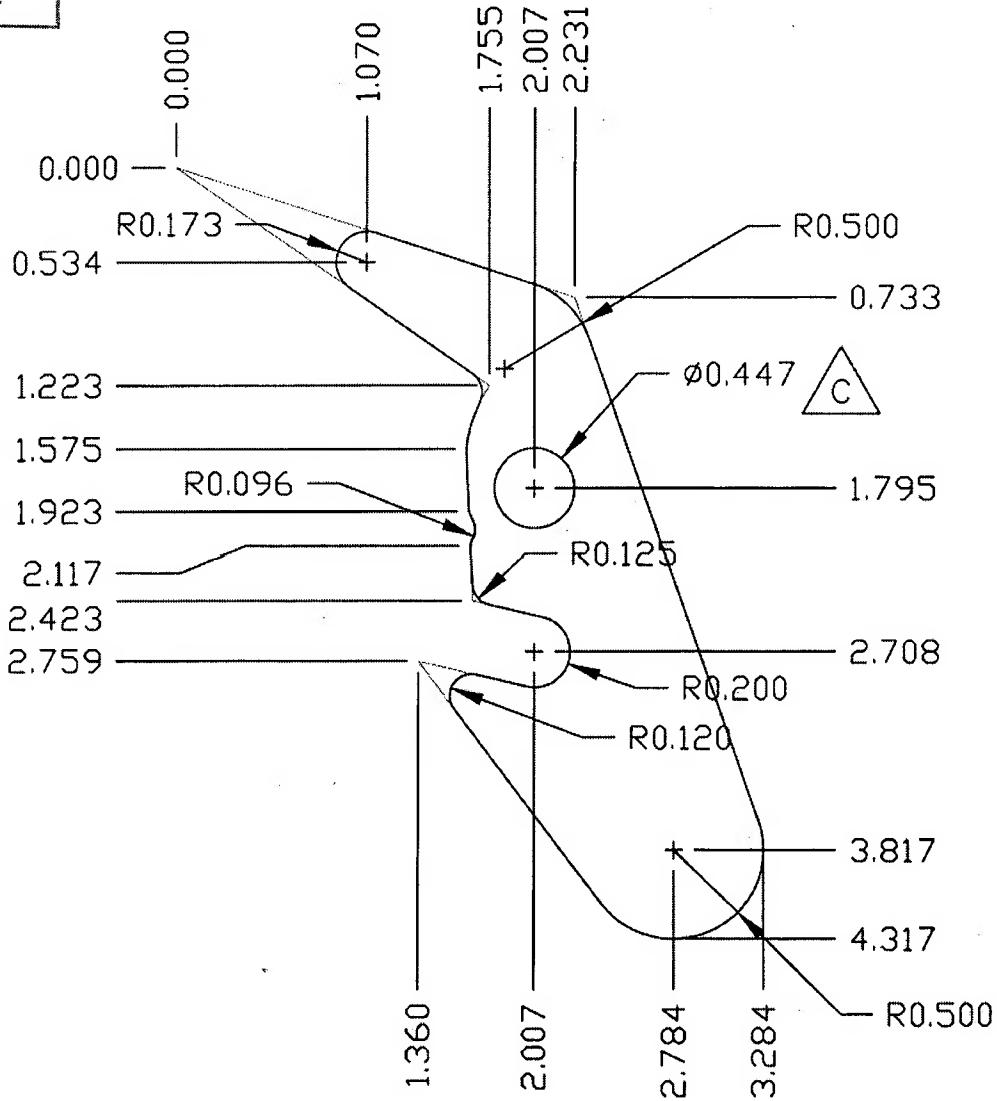
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART

DESIGN B. WILLIAMS	DRAWN BY PH	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2534
		REV. D SHEET 1 OF 1
DATE 04.12.14		TITLE LOCK PLATE
		SCALE 1:1
C	96.07.26	HOLE WAS 0.328
D	04.12.14	UPDATE NOTES

RELEASED

04.12.16 *[Signature]*D2534 LOCK PLATE

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 11 GAUGE (0.125 THICK)
(REF. DART SPEC. M304S11GA)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27556A

Date: Wednesday, 6/21/2006 9:15:56 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LOCK PLATE		
Job Number	: 27556A		Part Number	: D2534		
Estimate Number	: 10332		Drawing Number	: D2534 REV D		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 6/21/2006	S.O. No.	: N/A		Drawing Revision	: D
Prsh Rev.	: NC		Material	: N/A		
First Issue	: 6/15/2006	Type	: SMALL /MED FAB		Due Date	: 6/30/2006
Previous Run	: 26406A		Qty:	40		Um: Each
Written By	: <u>See comment below</u>					
Checked & Approved By	: _____					
Comment	: Est Rev:A New Issue 05-11-07 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S16GA	304/316 .063 Sheet	
Comment: Qty.: 0.0450 sf(s)/Unit Total : 1.8000 sf(s) 304/316 .063 Sheet			
2.0	WATER JET	FLOW WATER JET	
Comment: FLOW WATER JET			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
Comment: Inspect dimensions per template D2534-T1			
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK			
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr			
6.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____			

Date: Wednesday, 6/21/2006 9:15:56 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK PLATE

Job Number: 27556A

Part Number: D2534

Job Number:



Seq. #:	Machine Or Operation:	Description :
7.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Inspection Level 21



Job Completion

